DDS Duct Deluge System
For The Protection of Ventilation Ductwork
Handling Corrosive Gases

General Description
The TYCO DDS Duct Deluge System is designed specifically for the protection of ventilation ductwork handling corrosive gases, including extremely corrosive gases as defined in FM Property Loss Prevention Data Sheet 7-78.

The DDS System features the TYCO DN-5 Corrosion Resistant Duct Nozzle, which is an open (non automatic) directional spray nozzle, and also includes the TYCO Red-E Cabinet, PROTECTOWIRE linear heat detection, and FlexHead duct mounting hardware. The DDS System is capable of achieving fire suppression and potential extinguishment in ventilation ductwork constructed of plastic material. The DDS System benefits include limiting down-time due to fire damage and routine inspection and maintenance.

Ventilation ductwork handling extremely corrosive environments may be encountered in the following industrial settings:
- Steel Manufacturing
- Copper Mineral Processing
- Lead Mineral Processing
- Zinc Mineral Processing
- Coal Power Generation
- Semiconductor Fabrication
- Pulp & Paper Facilities

CAUTION
This system is unique in its intent and design. Anyone involved at any level must thoroughly understand the limitations and capabilities of such systems.

NOTICE
The DDS System described herein must be installed and maintained in compliance with this document, FM Global Property Loss Prevention Data Sheets, the applicable standards of the NATIONAL FIRE PROTECTION ASSOCIATION, in addition to the standards of any other authorities having jurisdiction. Failure to do so may impair the performance of this system.

The owner is responsible for maintaining their fire protection system and devices in proper operating condition. Contact the installing contractor or product manufacturer with any questions.

Approvals & Application Criteria
The components of the TYCO DDS Duct Deluge System are Factory Mutual (FM) Approved for use in extremely corrosive environments.

The DDS System is intended for use in plastic ventilation ductwork constructed of Fiber-Reinforced Plastic (FRP), Polyvinyl Chloride (PVC), or Polypropylene (PP), which may be circular, rectangular, or irregular in shape. Duct diameter or width may range from 1 ft to 16 ft.

Protection Objectives
The TYCO DDS Duct Deluge System is intended to reduce fire hazards inherent in industrial exhaust systems and prevent fire spread via these systems, whether within buildings or between adjacent buildings.

The DDS System components are capable of withstanding environments in which extremely corrosive gases may be present, including but not limited to:
- Hydrochloric acid (HCL)
- Hydrofluoric acid (HF)
- Sulfuric Acid (H2SO4)
- Nitric Acid (HNO3)
- Sulfur Dioxide (SO2)
System Components

Nozzle
TYCO Type DN-5 Corrosion Resistant Duct Nozzle with HALAR (ECTFE) coating. This component is described in Technical Data Sheet TFP808.

Deluge Valve and Releasing Control Panel
TYCO DV-5 Red-E Cabinet with Electric Actuation. This component is described in Technical Data Sheet TFP1300.

Installation Hardware
FlexHead HALAR Mounting System. Installation and maintenance procedures for this component are described in:

- FlexHead Duct Sprinkler
- FRP Ductwork Model Installation and Maintenance Manual
- PVC Ductwork Model Installation and Maintenance Manual
- Polypropylene Ductwork Model Installation and Maintenance Manual

PROTECTOWIRE Linear Heat Detection
This component is described in PROTECTOWIRE data sheet “DS-6592 PWC”. Installation and maintenance procedures for this component are described in:

- PROTECTOWIRE Linear Heat Detector Installation, Operation & Maintenance Manual
- Duct Deluge Linear Heat Detector Installation Instructions for Part Number PDK-1
- DS-6592 PWC

System Design Criteria

Hydraulic Requirements
Base the water supply on a design of 20 gpm (75.7 lpm) per nozzle for ducts less than 4 ft (1.2 m) in diameter or width. Design for 30 gpm (113.6 lpm) per nozzle for ducts 4 ft to 8 ft (1.2 m to 2.4 m) in diameter or width.

Ducts that are greater than 8 ft to 16 ft (2.4 m to 4.9 m) in diameter or width require two nozzles at each plane of installation. Base the water supply on a design of 20 gpm (75.7 lpm) per nozzle, 40 gpm (151.4 lpm) total at each plane of installation.

Refer to Figure 4 for additional detail.

For ducts exceeding 16 ft (4.9 m) in diameter, contact your local authority having jurisdiction or the engineer of record.
## Nozzle Placement
Install the TYCO Type DN-5 Corrosion Resistant Duct Nozzle no more than 12 ft (3.7 m) on center in horizontal ducts, and 24 ft (7.3 m) on center (preferably at the top) in vertical ducts. Refer to Figure 3 and 4 for positioning details.

**NOTICE**
Install a Type DN-5 Corrosion Resistant Duct Nozzle at the top of every vertical run of duct, as close as possible to the transition from vertical to horizontal. The maximum continuous operating temperature should not exceed 302 °F (150 °C).

## Detection Placement
Install a loop of PROTECTOWIRE linear heat detection cable inside the duct at the same maximum spacing as the nozzles. Locate the loops within 3 ft (0.9 m) of the nozzles. Refer to Figure 1 for placement details and Figure 5 for installation details.

**NOTICE**
Install a loop of PROTECTOWIRE linear heat detection cable at the top of every vertical run of duct, as close as possible to the transition from vertical to horizontal.

## Water Delivery
Water delivery time (from initial detector activation to full discharge from all nozzles) is not to exceed one minute. Refer to FM Data Sheet 7-78 for further detail.

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<table>
<thead>
<tr>
<th>System Functional Description</th>
<th>Model</th>
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<th>Size</th>
<th>Temperature Rating</th>
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<tr>
<td>Nozzles</td>
<td>Type DN-5 Nozzle</td>
<td>HALAR Coated Stainless Steel Nozzle</td>
<td>TFP808</td>
<td>1-1/2 in.</td>
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<td></td>
<td>TYCO Red-E Cabinet</td>
<td>Electric Actuation Deluge with Galvanized Trim</td>
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<td>Nozzle and LHD Installation Methodology</td>
<td>FlexHead Special FRP/HALAR Duct System</td>
<td>HALAR Upper Mounting Block with FRP, PP, or PVC Lower Mounting Block and a Viton Gasket</td>
<td>Flexible Duct Sprinkler Installation and Maintenance for FRP Ductwork Model, PP Ductwork Model, and PVC Ductwork Model</td>
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<td>3 ft Hose</td>
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<td>4 ft Hose</td>
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<td>No Hose For Use with LHD</td>
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<td>Linear Heat Detection</td>
<td>PROTECTOWIRE Type XCR Construction</td>
<td>Fluoropolymer Jacket Linear Heat Detector</td>
<td>Protectowire Linear Heat Detector Installation, Operation &amp; Maintenance Manual, Duct Deluge Linear Heat Detector Installation Instructions for Part Number PDK-1, DS-6592 PWC</td>
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<td>356 °F for max. 250 °F</td>
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### TABLE A
**DDS DUCT DELUGE SYSTEM COMPONENTS**
Nozzle Installation Instructions

The TYCO Type DN-5 Corrosion Resistant Duct Nozzles must be installed in accordance with this section.

**Step 1.** With pipe-thread sealant applied to nozzle pipe threads, hand tighten nozzle into Mounting Block until the O-Ring makes contact with the Mounting Block Sealing Surface, then continue hand tightening the nozzle another 1/4 to 1/2 turn.

**CAUTION**

Do not hand tighten more than 1/4 to 1/2 turn once the Type DN-5 Nozzle is seated to the Mounting Block Sealing Surface. Over-tightening may result in equipment failure.

Use of a metal wrench when installing the Type DN-5 Nozzle may damage the nozzle coating and decrease the nozzle corrosion resistance.

**Step 2.** Ensure Type DN-5 Nozzle O-Ring is firmly seated between Nozzle and Mounting Block Sealing Surface. Correctly installed O-Ring forms a seal around the Type DN-5 Nozzle pipe threads.

**Step 3.** Ensure Blow-Off Plug is fully seated into nozzle waterway.

Care and Maintenance

The TYCO DDS Duct Deluge System must be maintained and serviced in accordance with this section.

Before closing a fire protection system control valve for inspection or maintenance work, obtain permission to shut down the affected fire protection system from the proper authorities and notify all personnel who may be affected by this action.

Exercise care to avoid damage to the TYCO DDS Duct Deluge System components before, during, and after installation. Replace components damaged by improper handling, dropping, striking, or the like.

Water spray systems for fire protection service require regularly scheduled care and maintenance by trained personnel.

**NOTICE**

It is recommended that TYCO DDS Duct Deluge System components be inspected six months after installation. Inspect components located in...
the area of highest chemical concentrations, near the beginning of the process duct. Inspect components annually thereafter unless damage to the coating is noted. Inspect for damage due to corrosion, deterioration of the coated surfaces of components, improper orientation, or other evidence of impaired protection per the methodology described in the Protection for Ducts in Extremely Corrosive Environments section of FM Data Sheet 7-78.

After placing a fire protection system in service, notify the proper authorities and advise those responsible for monitoring proprietary and/or central station alarms.

The owner is responsible for the inspection, testing, and maintenance of their fire protection system and devices in compliance with this document, as well as with the applicable requirements of FM Global Property Loss Prevention Data Sheets, the applicable standards of the NATIONAL FIRE PROTECTION ASSOCIATION, in addition to the standards of any other authorities having jurisdiction. Failure to do so may impair the performance of this system.

Contact the installing contractor or product manufacturer with any questions.

Limited Warranty

For warranty terms and conditions, visit www.tyco-fire.com.
FIGURE 5
LINEAR HEAT DETECTION INSTALLATION

NOTES:

1. SEPARATE LHD SPLICE CONNECTOR INTO PAIRS AS SHOWN TO ACCOMMODATE LHD CABLE WITHIN ZONE BOX

2. HAND-TIGHTEN ONLY STRAIN RELIEF GLAND NUTS

3. DRILL 11/16" (17,5 mm) DIA. CLEARANCE HOLES THROUGH ZONE BOX AS NEEDED TO ACCOMMODATE 3/8" NPT STRAIN RELIEF CONNECTOR

4. LEAVE SUFFICIENT SLACK IN LHD CABLE FROM ZONE BOX TO ALLOW FOR EXTRACTION AND INSPECTION OF LHD LOOP

5. DRILL 1" (26 mm) DIA. CLEARANCE HOLE THROUGH ZONE BOX TO ACCOMMODATE MOUNTING COMPONENTS